



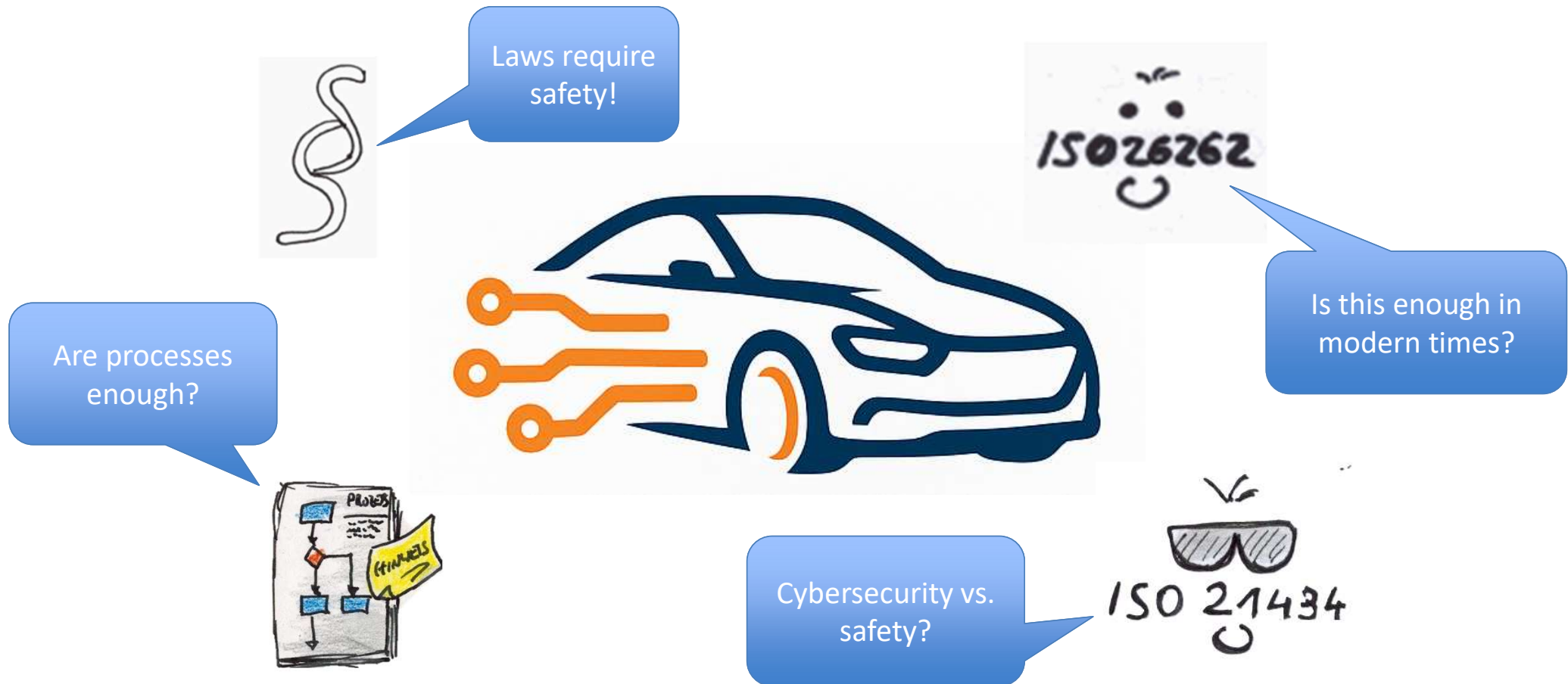
SECURITY & SAFETY
AUTOMOTIVE SPICE®
PROCESS IMPROVEMENT



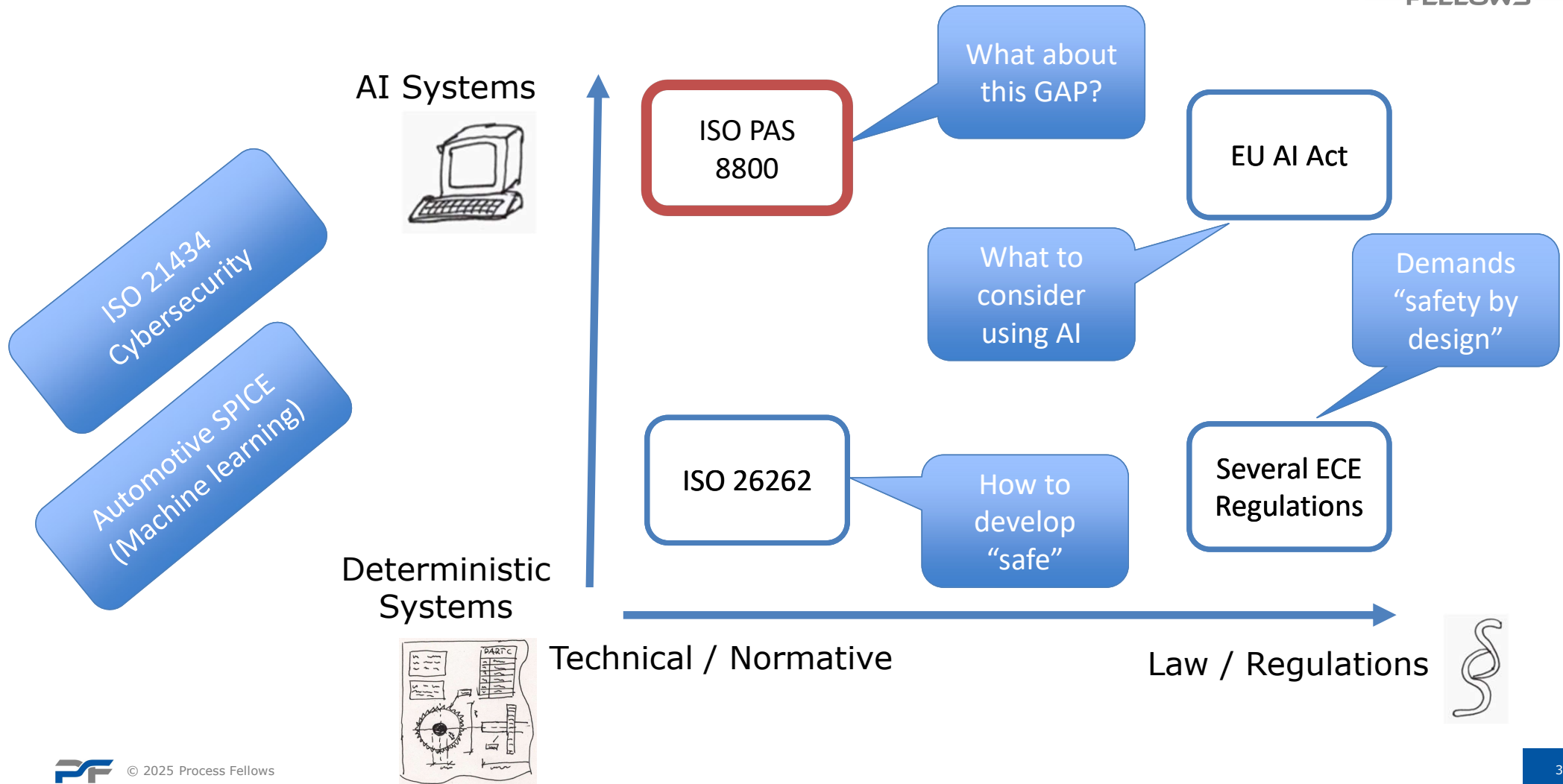
AI in Automotive Systems: Aligning with ISO/PAS 8800

S. Keller / 21.10.2025

What makes our vehicle safe?



What's relevant for safety combined with AI?



Why ISO PAS 8800? Gaps to the existing standards



Limitations of ISO 26262:

- **Assumes deterministic behavior**
→ Not suitable for learning systems with dynamic or data-driven behavior
- **No concept of training data or data quality**
→ Ignores data lifecycle despite its critical role in AI performance
- **Relies on specification-based verification**
→ AI functions can't be fully specified or verified in traditional ways
- **Lacks roles, metrics and methods for AI safety**
→ No support for handling uncertainty, model changes or explainability

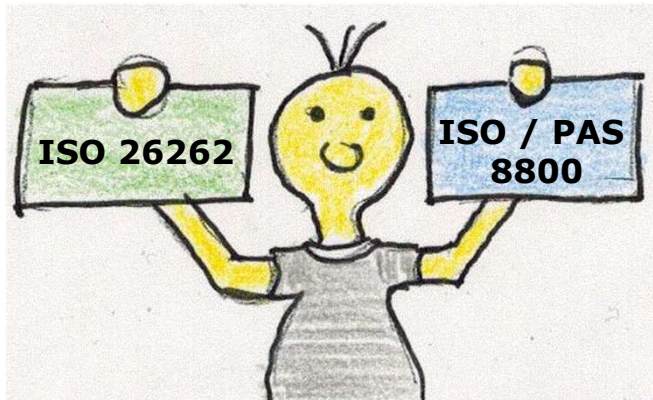
How ISO/PAS 8800 addresses these gaps

- **Considers non-deterministic and learning systems**
→ Provides guidance for AI-specific risks and behaviors
- **Introduces data and model lifecycle management**
→ Covers requirements for data quality, traceability and updates
- **Expands verification & validation approaches**
→ Supports assurance cases, monitoring and continuous evaluation
- **Defines new roles, metrics and practices for AI safety**
→ Establishes responsibilities like AI Safety Manager or Data Governance Lead

Bridging the gap between traditional safety and AI

Purpose and Scope

- Provides **guidance** for the use of **AI in safety-relevant automotive systems**
- Addresses **non-deterministic AI**, especially **machine learning** components
- Does **not replace** existing standards like ISO 26262 – it **complements** them

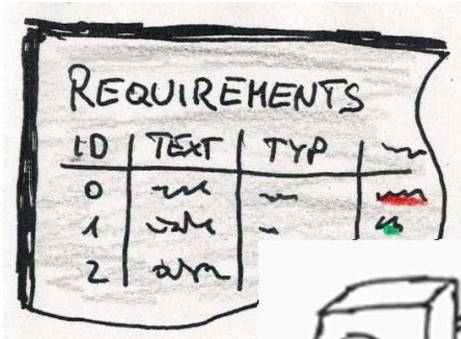


Why it matters

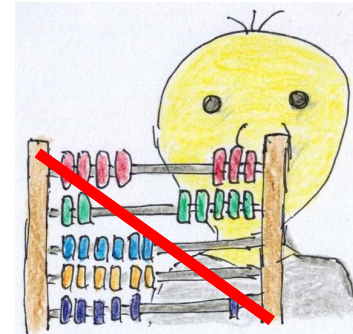
- AI challenges **the assumptions of traditional safety standards**
- Safety now depends on **data quality, model behavior** and **runtime environments**
- ISO/PAS 8800 introduces **governance, roles and risk management concepts** tailored for AI
- It forms the **missing link** between **functional safety** and **AI governance**

What makes AI safety so different?

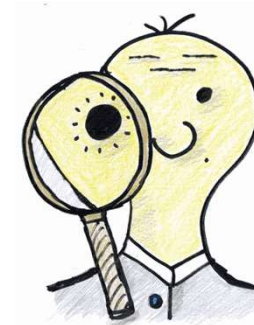
Classical approach



ID	TEXT	TYP
0	req	req
1	req	req
2	req	req



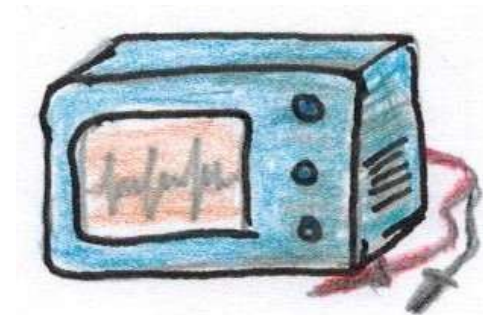
Nondeterminism



Learning instead of
coding



Data



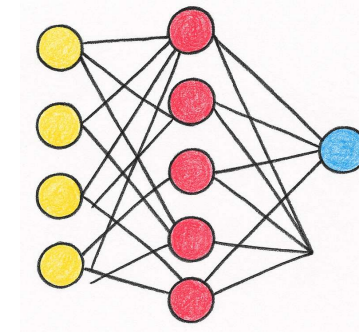
New verification
approaches

Classical Software vs. AI Systems – A Different Logic



Classical Software System

- Behavior **defined by code**
- Fully **deterministic** logic
- Verification through **requirements coverage**
- **Input/output** mapping is traceable

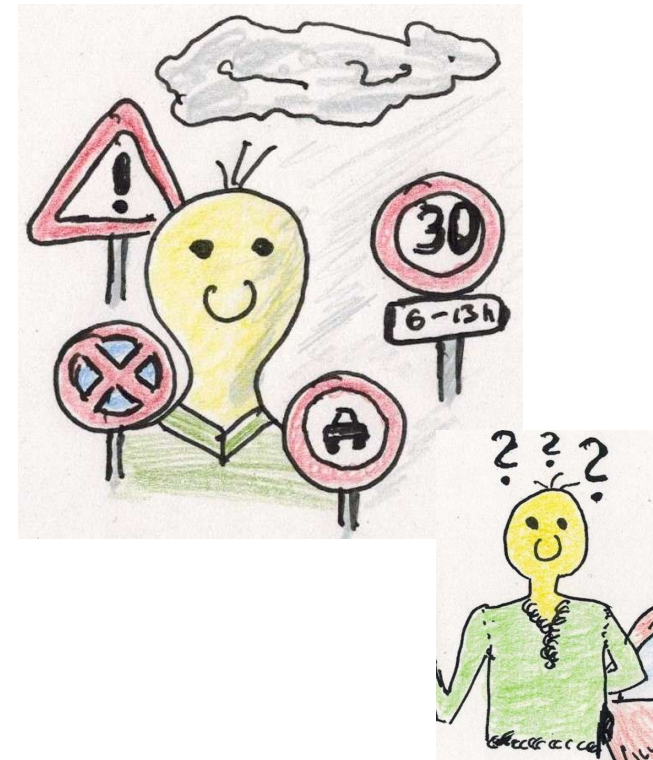


AI-based System

- Behavior **learned from data**
- Often **non-deterministic** and probabilistic
- Evaluation via metrics (e.g. **accuracy, confidence**)
- Internal logic often opaque ("**black box**")

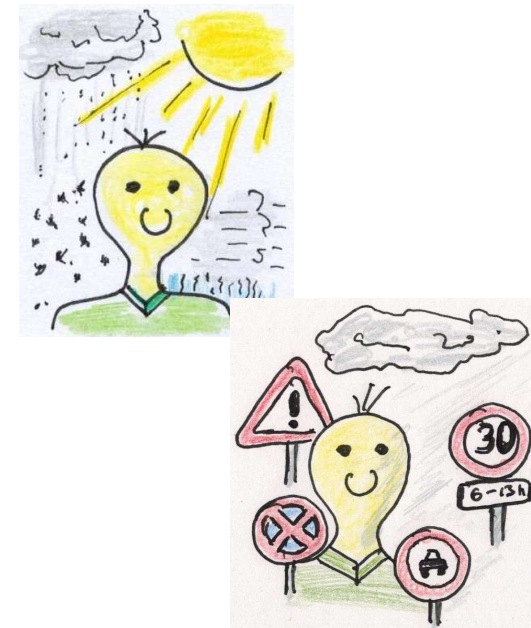
Non-Determinism & Black Boxes – A Safety Challenge

- Same input may lead to **different outputs**
- **Behavior influenced** by training data, model state, and randomness
- **Hard to explain** internal decision logic (“Why did it choose that?”)
- Safety requires traceability and justification – **AI often lacks both**
- **Black box behavior** impairs trust, debugging, and certification



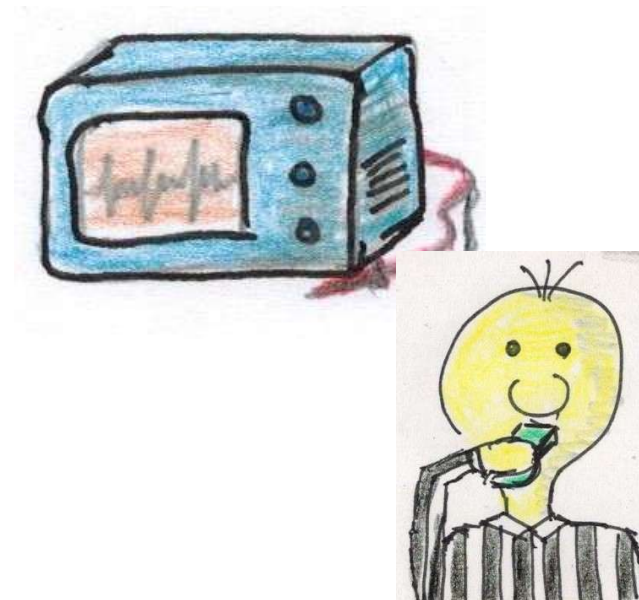
Bias, Drift & Garbage – When Data Becomes a Risk

- Training **data** defines system behavior – it becomes **part of the product**
- **Poor data = poor safety**, even if the model is well designed
- Bias: Data is **not representative** (e.g. weather, demographics, rare cases)
- Drift: **The world changes** – data from last year may no longer be valid
- **Garbage in → Garbage out**: No QA = unknown risks in deployment
- Data needs **governance, traceability and monitoring** – like code



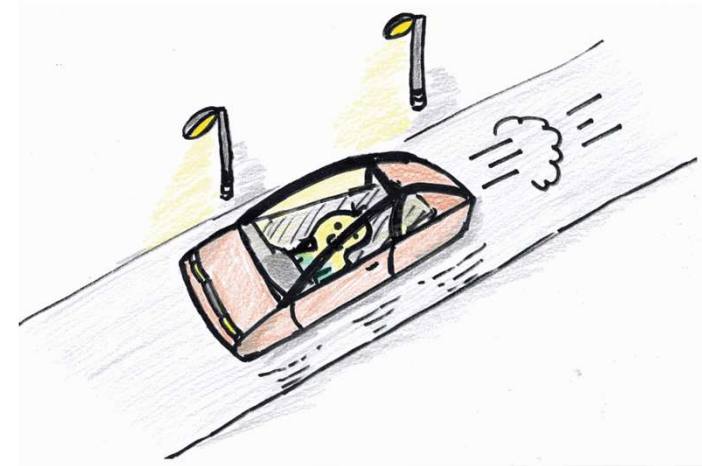
Verification & Validation – When Test Coverage Isn't Enough

- AI behavior **can't be fully specified** – classic requirements don't capture it
- No **fixed output for each input** → how to test what's "correct"?
- Traditional test coverage (e.g. MC/DC) **doesn't apply** to learned logic
- Need for statistical validation, robustness testing, uncertainty metrics
- V&V must include **model behavior, data quality, and training process**
- Safety arguments shift from "Did we test enough?" to **"Do we understand what it does?"**



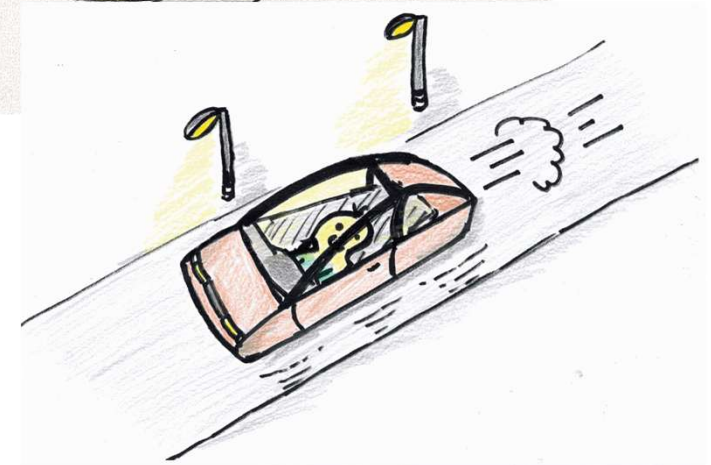
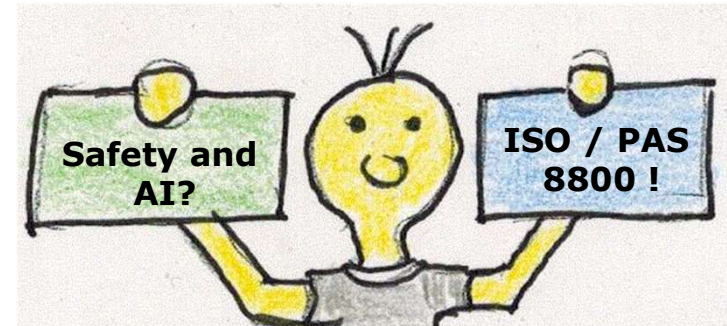
AI After SOP – Staying Safe in the Real World

- Operational **context changes** – AI models may become less reliable over time
- **Monitoring** needed: performance, data drift, unexpected behaviors
- No runtime learning → but **feedback loops** via retraining & updates
- Safety must cover **update strategies**: re-validation, rollback, traceability
- **PAS 8800** stresses need for post-deployment lifecycle management
- **Organizational roles**: who owns AI performance after release?



What we are talking about – ISO / PAS 8800

- Published in 2024 by ISO TC 22/SC 32/WG 8 – **same committee as ISO 26262**
- Focus: **Safety-related use of AI** in road vehicles
- Scope: **Machine learning functions** for perception, decision & control
- Addresses **limitations of ISO 26262 & SOTIF** in AI-heavy systems
- Covers the **entire lifecycle** – from concept to post-deployment updates
- Builds toward **future standardization** – currently a PAS (specification)



Key Terms in ISO/PAS 8800

AI Use Case

A specific safety-relevant application of AI in the automotive context (e.g., lane detection, object recognition)

Trustworthy AI Function

An AI function that demonstrably behaves reliably and safely – based on training coverage, evaluation metrics, etc.

AI Safety Goal

A safety requirement tailored to AI-specific risks (e.g., failure to handle unknown inputs)

AI Item

A system or subsystem that includes one or more AI functions; based on ISO 26262's "Item", but adapted for AI

Confidence Measure

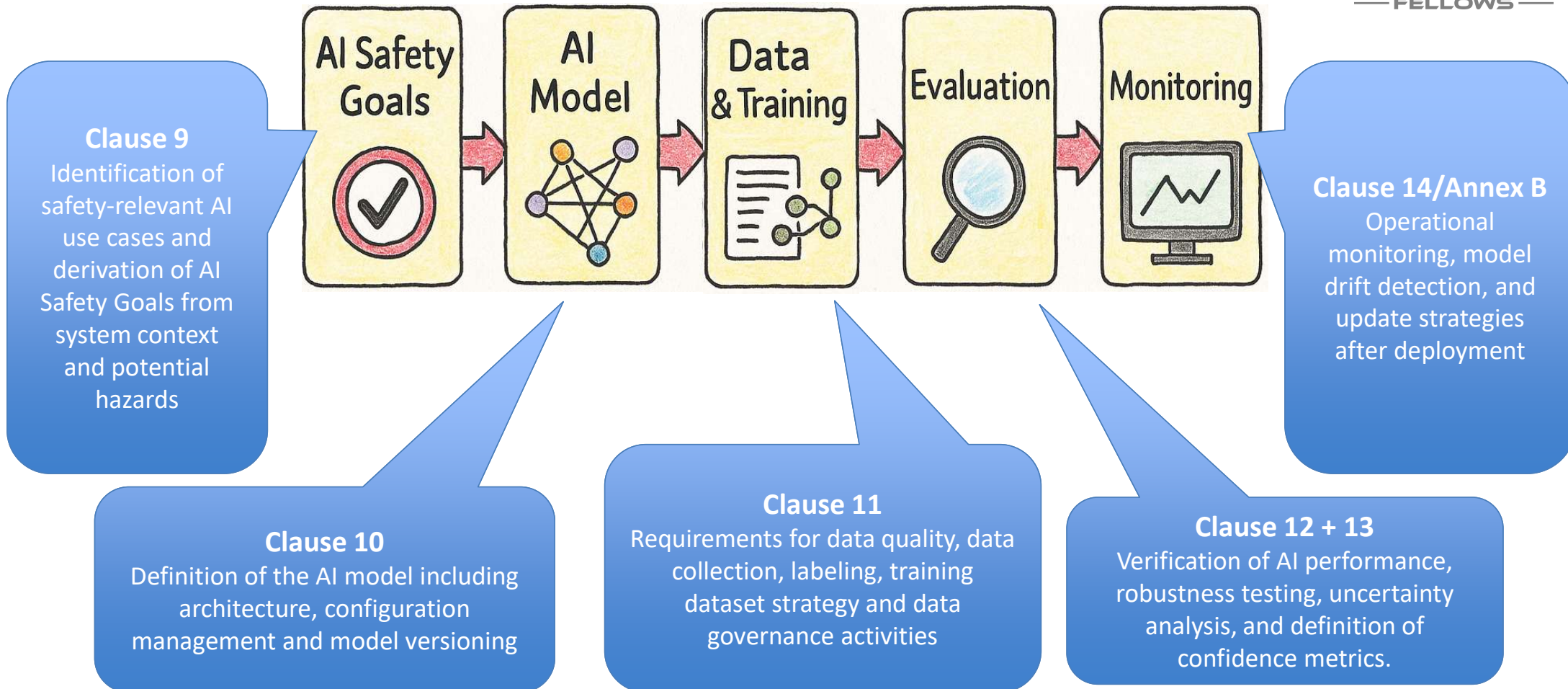
A quantifiable or qualitative indicator of trust in the AI model's behavior – such as robustness tests or uncertainty analysis

Data Strategy

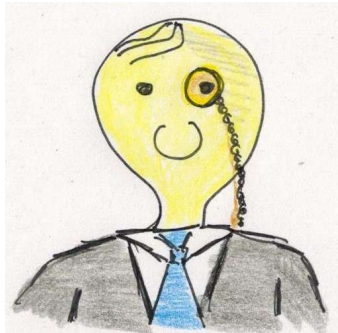
A structured plan for handling data across the AI lifecycle – includes data sourcing, curation, testing and monitoring



ISO/PAS 8800 – Mapping Lifecycle Phases to Standard Sections



Established Roles (ISO 26262)



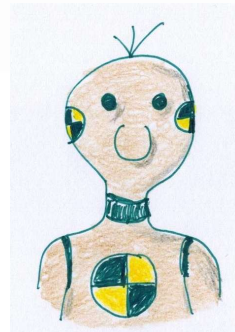
Safety Manager



Project Lead



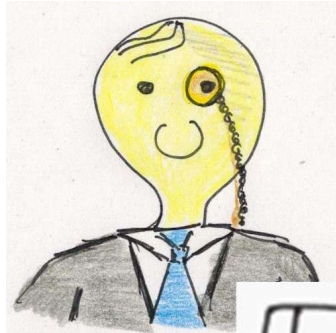
Architect / Developer



Tester

- **Safety Manager:** This role **remains essential** for traditional software systems. In AI systems, coordination with the AI Safety Manager is key.
- **Project Lead:** Still relevant, but now **responsible for integrating AI-specific roles** into planning and risk management.
- **Architect/Developer:** Roles expanded to **cover ML** models, data dependencies, and lifecycle planning for AI systems.
- **Tester:** Existing role, now **extended to include AI-specific challenges** such as coverage of data-driven behavior and black-box explainability.

New Roles and Responsibilities

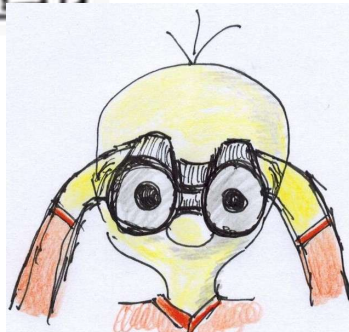


AI Safety Manager



Data Governance Lead

Operational Monitoring Owner



- **AI Safety Manager:** Owns **AI safety planning** and lifecycle-wide argumentation.
- **Data Governance Lead:** Ensures **data** quality, traceability, and compliance across all phases.
- **Operational Monitoring Owner:** Oversees **post-deployment** behavior, drift detection, and updates.

Why Traditional Safety Arguments Don't Work for AI

Classical
approach



Relies on **deterministic**
behavior

Uses **requirements-
based traceability** (Req
→ Code → Test)

Emphasizes **full
explainability** of logic
and control flow

Assumes **static system
behavior**

Focuses on **fault-based
safety** (e.g. HW/SW
malfunctions)

Builds safety case via
design verification and
test coverage

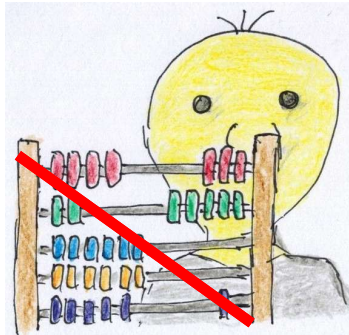


Why Traditional Safety Arguments Don't Work for AI



How the ISO/PAS 8800 handles those topics

Non-
determinism



Clause 13.4 – AI-specific robustness and uncertainty analysis:

AI systems' non-deterministic behavior is addressed through robustness testing, statistical validation, and AI-specific safety analyses such as metamorphic or combinatorial testing.

Clause 11 – Dataset lifecycle management

Training data are treated as safety-relevant artefacts. The PAS introduces a dataset lifecycle covering collection, labeling, validation, and governance to ensure data integrity and traceability.



Behavior
emerging from
Training Data

Black Box
Behavior



Clause 8.4 – Assurance argumentation and confidence metrics

Instead of direct introspection, the PAS requires quantitative assurance arguments with measurable confidence levels, uncertainty bounds, and explainability evidence..

How the ISO/PAS 8800 handles those topics

Changes over
Time (drift)

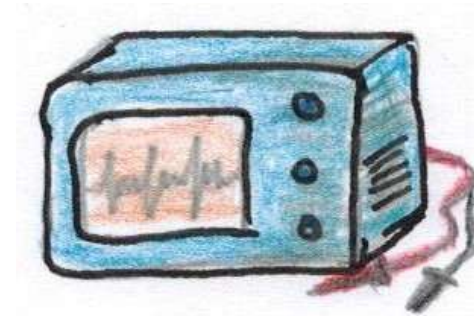


Annex G – Monitoring and drift management

Post-deployment monitoring must detect, quantify, and mitigate data or concept drift. Continuous evidence collection supports model updates and re-evaluation.

Clause 8.3 – AI safety assurance case

The PAS expands the notion of safety evidence beyond testing. It includes data quality records, model-training documentation, evaluation results, and lifecycle work products as part of the assurance case.



Additional
evidence

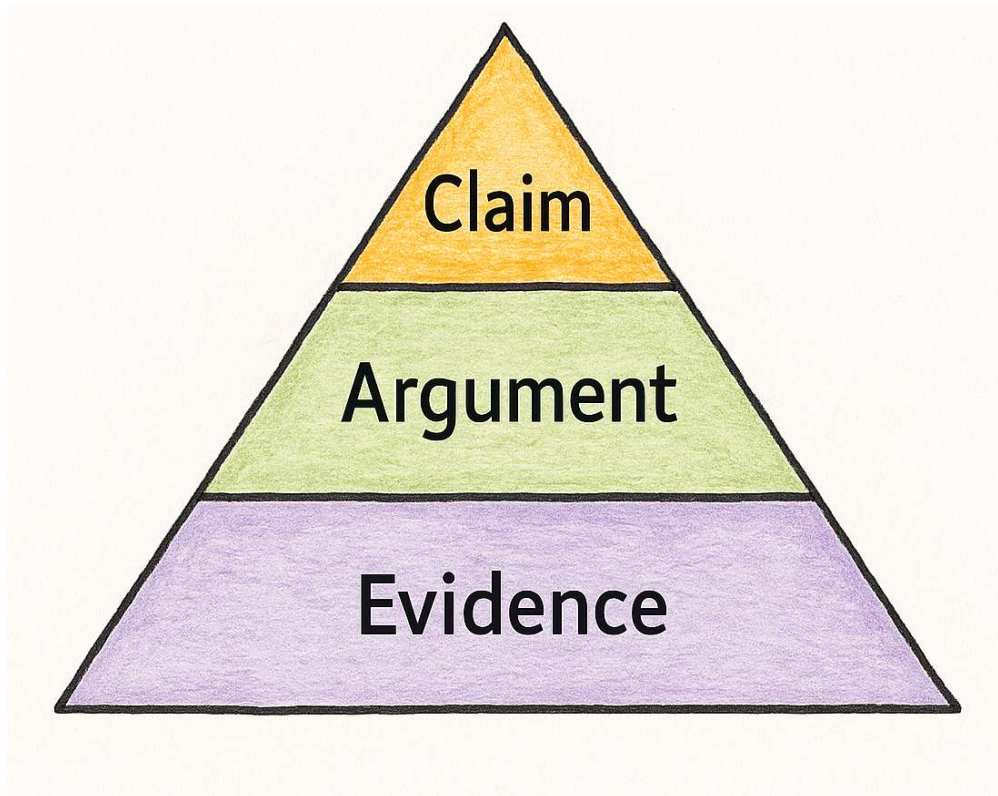
Data driven
Hazards



Clause 8.4(b) – Statistical reasoning for input space coverage

The PAS introduces statistical safety arguments to demonstrate adequate coverage of the input space, including edge-case behavior and spurious correlations.

Assurance Argumentation



- A claim is a true-false statement about a property of the AI system and its limitations, including associated uncertainties.
Reference: ISO/PAS 8800:2024, Clause 3.3.3 (Definitions of Claim) Clause 8.5.1 (Context of Assurance Argument)
- An assurance argument is a reasoned, auditable artefact linking claims, arguments, and evidence to justify confidence that safety requirements are achieved.
Reference: ISO/PAS 8800:2024, Clause 3.3.2 (Assurance Argument), Clause 8.5.1–8.5.2 (Structuring Assurance Arguments & Evidence Categories)
- Evidence shall consist of relevant work products generated during the AI safety lifecycle, supporting the assurance claims.
Reference: ISO/PAS 8800:2024, Clause 8.3.2 and 8.5.2 (Categories of Evidence), Clause 8.8 (Work Products)

Core deliverables required by ISO/PAS 8800

AI Safety Plan – defines scope, responsibilities, methods and activities

AI Safety Case Summary – structured argument integrating all lifecycle evidence

Dataset Lifecycle Report – covers collection, labeling, quality control and maintenance

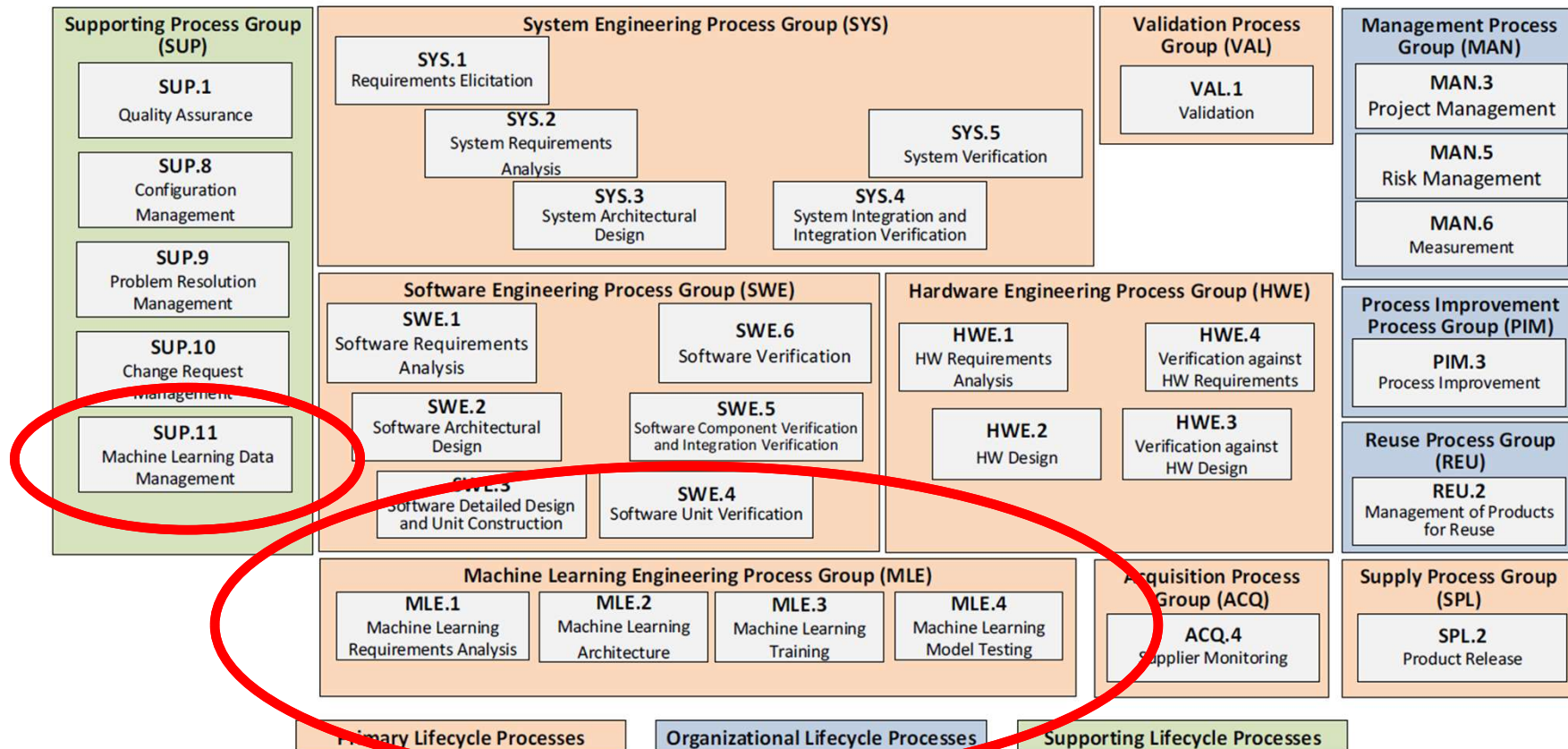
Model Definition & Training Report – describes AI model architecture, configuration, training data, and versioning



Monitoring and Drift Management Plan – specifies post-deployment monitoring, detection, and re-evaluation activities

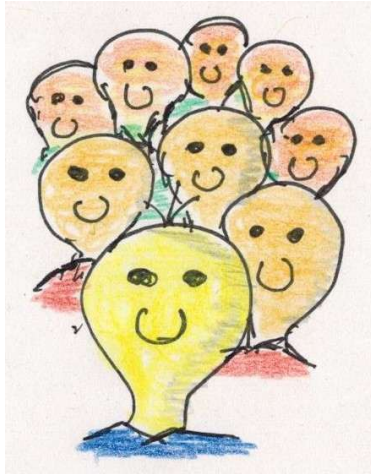
Model Evaluation & Robustness Report – summarizes verification and validation evidence

Applying ISO/PAS 8800 in Practice – Challenge your process world



[Find additional Information at Spice4Cars](#)

Applying ISO/PAS 8800 in Practice – Roles and work products



Define and apply new roles

Align AI-safety roles (AI Safety Manager, Data Governance Lead) with existing ASPICE roles (Project Lead, Quality Manager)

Create the first work products:

- AI Safety Plan aligned with classical Safety Plan
- Dataset Lifecycle Template (possibly aligned with ASPICE “Machine Learning Data Management” process)
- Monitoring & Model Drift Plan



AI Safety in Automotive – Where to Start and How to Proceed



Key Takeaways

- **ISO/PAS 8800** bridges the gap between *AI innovation* and *functional safety*.
- The **AI lifecycle** (Goals → Data → Model → Evaluation → Monitoring) complements ISO 26262
- Success depends on **data governance, traceability, and explainability** — not just model performance.

Next Steps for Organizations

- Assess current **AI maturity** and identify missing safety work products.
- Integrate ISO/PAS 8800 activities into **ASPICE roles and processes**.
- Start small: pilot an **AI Safety Plan** and **Dataset Lifecycle Template** on one project.

AI in Automotive Systems: Aligning with ISO/PAS 8800



Thank you for your attention

If you'd like to learn more about **how to implement ISO/PAS 8800 and integrate AI safety** into your ASPICE processes, **feel free to contact us** at [Process Fellows](https://www.processfellows.com). Additional insights and resources are available at:



[Spice4cars.com](https://spice4cars.com)